

Service Manual

Auto Washer

Model: DWF-176S

✓ Caution

: In this Manual, some parts can be changed for improving, their performance without notice in the parts list. So, if you need the latest parts information, please refer to PPL(Parts Price List) in Service Information Center (http://svc.dwe.co.kr).



1.	SPECIFICATIONS	. 2
2.	STRUCTURE OF THE WASHING MACHINE	. 3
3.	DIRECTIONS FOR INSTALLATION AND USE	. 4
	INSTALLATION OF THE UNDER BASE COVER	. 4
	HOW TO INSTALL ON AN INCLINED PLACE	. 4
	HOW TO CONNECT THE INLET HOSE	. 5
	HOW TO CLEAN THE FILTER	. 6
4.	FEATURE AND TECHNICAL EXPLANATION	. 8
	FEATURE OF THE WASHING MACHINE	. 8
	WATER CURRENT TO ADJUST THE UNBALANCED LOAD	8
	FUNCTION FOR SOAK WASH	
	AUTOMATIC WATER SUPPLY SYSTEM FOR BLANKET WASH	-
	FUNCTION PRINCIPLE OF BUBBLE WASHING MACHINE	
	AUTOMATIC DRAINING TIME ADJUSTMENT	
	AUTOMATIC UNBALANCE ADJUSTMENT	
	CIRCULATING-WATER COURSE AND LINT FILTER	
	RESIDUAL TIME DISPLAY DRAIN MOTOR	
	GEAR MECHANISM ASS'Y	
_		
5.	DIRECTIONS FOR DISASSEMBLY AND ADJUSTMENT	
	GEAR MECHANISM ASS'Y REPLACEMENT MOTOR SYNCRONOUS AND VALVE REPLACEMENT	
_		15
6.	THE REPAIR METHOD OF GEAR MECHANISM FOR CLUTCH	40
	SPRING PROBLEM	
	HOW TO CHECK THE CLUTCH SPRING PROBLEM	
	THE PROCESS OF DISASSEMBLE	
	THE PROCESS OF DISASSEMBLE	
	REPLACE THE CASE FILTER ASSY	
7	TROUBLE SHOOTING GUIDE	
1.	CONCERNING WATER SUPPLY	
	CONCERNING WATER SOFFET	
	CONCERNING DRAINING	
	CONCERNING SPINING	
	CONCERNING OPERATING	
8.	PRESENTATION OF THE P.C.B ASS'Y	28
Δ	PPENDIX	
- •	WIRING DIAGRAM	29
	PARTS DIAGRAM	
	PARTS LIST	

Contents

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1. SPECIFICATIONS

NO.	ITEM		DWF-1	176S
1	POWER SOURCE		AVAILABLE IN ALL LOCAL A	AC VOLTAGE AND CYCLE
		TION	50Hz	430W
2	POWER CONSUMP	TION	60Hz	530W
0		r.	NON-PUMP	42Kg
3	MACHINE WEIGH		PUMP	43Kg
4	DIMENSION (WXHX	(D)	598 X 95	6 X 643
5	WASHING COURSE	-	FULL AUTOMAT (NORMAL, BLANKET, EC	
6	WATER CONSUMP	TION	207	L
			HIGH	88 L
			MEDIUM +	81 L
			MEDIUM	75 L
7	WATER LEVEL SEL	ECTOR	LOW +	68 L
	-		LOW	61 L
			SMALL +	54 L
			SMALL	48 L
8	OPERATING WATER	PRESSURE	0.3kgf/cm ² ~8kgf/cm ² (2.94 N/cm ² ~78.4N/cm ²)	
9	REVOLUTION	50Hz	WASH : 125 - 140 RPM,	SPIN : 640 - 675 RPM
9	PER MINUTE	60Hz	WASH : 130 - 150 RPM,	SPIN : 710 -140 RPM
10	PULSATOR		6 WINGS (Ø376mm)	
11	WATER LEVEL COM	ITROL	ELECTRONIC	AL SENSOR
12	GEAR MECHANISM	I ASS'Y	HELICAL	GEAR
13	LINT FILTER		0	
14	SOFTENER INLET		0	
15	FUNCTION OF SOA	K WASH	0	
16	ALARM SIGNAL		0	
17	RESIDUAL TIME DISPLAY		0	
18	AUTO. WATER SUPPLY		0	
19	FUNCTION OF RADICAL AND BUBBLE		0	
20	AUTO RE-FEED WA	TER	0	
21	AUTO POWER OFF		0	

NOTE

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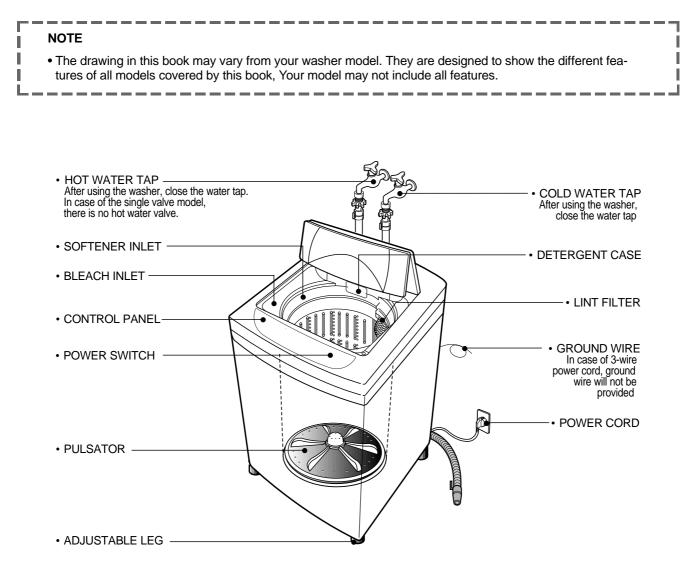
• In case of SMALL +, LOW+, MEDIUM+ water level, the LED of SMALL & LOW, LOW & MEDIUM, MEDI-UM & HIGH are turned on respectively and simultaneously.

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The parts and features of your washer are illustrated on this page. Become familiar with all parts and features before using your washer.



Accessories

DRYTEN	COVER UNDER [OPTION]	WATER TAP ADAPTER	INLET HOSE
AT THE	3611402711		the states
HOSE DRAIN [FOR PUMP]	HOSE DRAIN CLAMP	HOSE DRAIN[FOR NONPUMP]	CONNECTOR INLET [OPTION]
361321880		3613213500	

3

INSTALLING PLACE

Install the washer on a horizontal solid floor. If the washer is installed on an unsuitable floor, it could make considerable noise and vibration.



10Cm

Keep the machine body more than 25cm apart from the wall surface. It will make easy cleaning the drain filter which is equipped at the back side of it. And if it comes into contract vibration may occur.

Never install in these

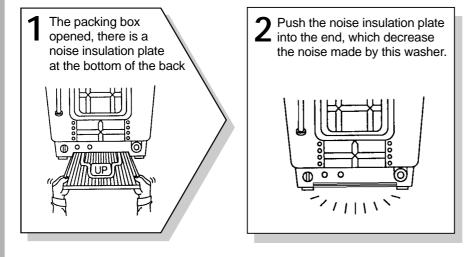
The place where it would be exposed to direct sunlight.

The place nearby a heater or heat appliance.

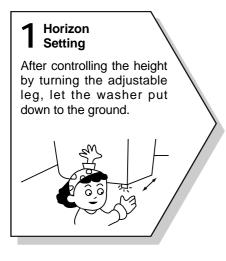
The place where it would be supposed to be frozen in winter.

The kitchen with coal gas and a damp place like a bathroom.

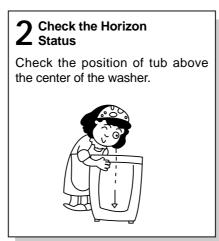
INSTALLATION OF THE UNDER BASE COVER [OPTION]



HOW TO INSTALL ON AN INCLINED PLACE



DIRECTIONS





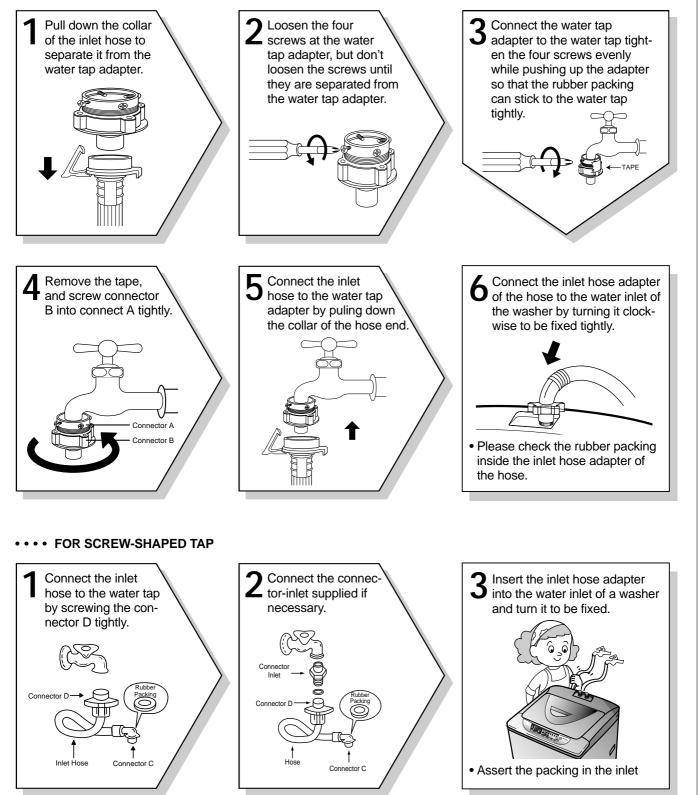
The openings must not be obstructed by carpeting when the washing machine is installed on a carpeted floor.

HOW TO CONNECT THE INLET HOSE

Be careful not to mistake in supplying between the hot(maximum : 50°C) and cold water. In using only one water tap or in case of attached one water inlet valve, connect the inlet hose to the cold water inlet valve.

Do not over tighten : this could cause damage to couplings.

•••• FOR ORDINARY TAP



CONNECTION (

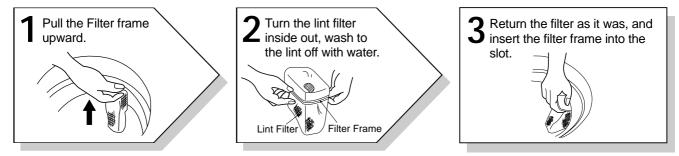
5

HOW TO CLEAN THE FILTER

•••• CLEANING THE LINT FILTER

• This washer has two type of Lint Filter in order to increase lint filtering performance.

Type I : It is assembled in the top area of Tub.

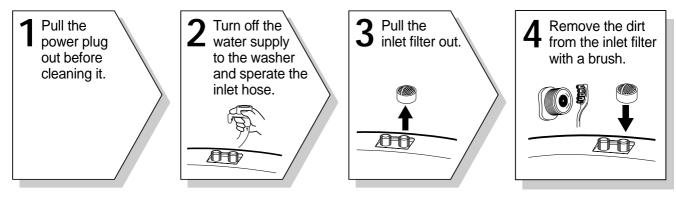


Type II : It is assembled in the middle area of Tub.



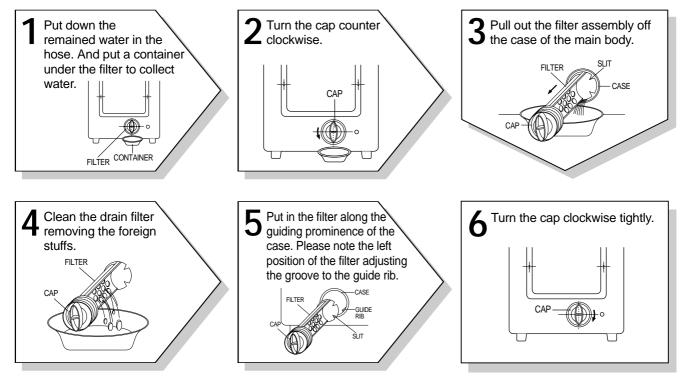
•••• CLEANING THE WATER INLET FILTER

• Clean the filter when water leaks from, the water inlet.



•••• CLEANING THE DRAIN FILTER

- In case "U" shape drain hose, this filter's equipped at the back side of washer.
- This drain filter is to screen the foreign stuffs such as threads, coins, pins, buttons etc ...
- If the drain filter is not cleaned at proper time (every 10 times of use), Drain problem could be caused.



7

4. FEATURE AND TECHNICAL EXPLANATION

FEATURE OF THE WASHING MACHINE

- (1) The first applying Radical Technology in the world....go beyond washing, sterilize your clothes and deodorize a bad smell.(optional function)
- (2) The first air bubble washing system in the world.
- 3 Quiet washing through the innovational low-noise design.
- (4) The wash effectiveness is much more enhanced because of the air bubble washing system.
- (5) The laundry detergent dissolves well in water because of the air bubble washing system.
- (6) The adoption of the water currents to adjust the unbalanced load.
- 7 One-touch operation system.

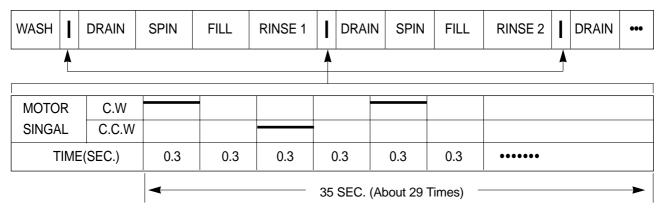
WATER CURRENT TO ADJUST THE UNBALANCED LOAD

It is a function to prevent eccentricity of the clothes after wash by rotating pulsator C.W and C.C.W for 35 seconds.(But, the SUIT course have no operation of the water currents to adjust the unbalneed load.)

EFFECT

It reduces vibration and noise effectively while spinning.

WATER FLOW



FUNCTION FOR SOAK WASH

DISPLAY THE RESIDUAL TIME

When the SOAK WASH is selected, the total wash time increases because 60 minutes for soak process are added to the time of main process.

PROGRESS

SOAK PROCESS			CESS —		MAIN PROCESS
FILL	WASH	STOP	WASH	STOP	
•	30"	2'	30"	2'	
← 60 Minute →)		



' i mark indicates the operation of the water currents to adjust the unbalanced load.

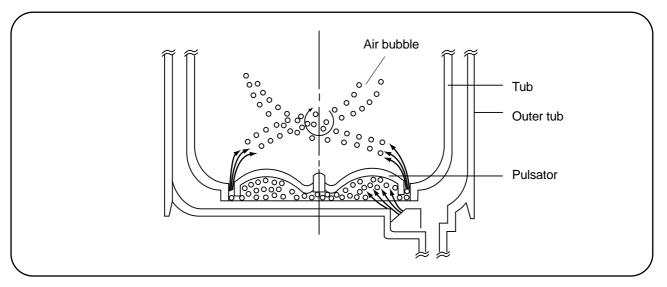
AUTOMATIC WATER SUPPLY SYSTEM FOR BLANKET WASH

The water level would be lowered because the blanket absorbs water at the beginning of washing. Therefore, after 2 minutes, the operation is interrupted to check the water level, and then the water is supplied again until the selected water level is reached.

8) FEATURE

FUNCTIONAL PRINCIPLE OF BUBBLE WASHING MACHINE

ACROSS SECTION



FUNCTIONAL PRINCIPLE

Bubble Motor supplies the air from the bottom of outer tub to the inner space of pulsator, the air is dispersed by the rotation of pulsator. Air-bubble is created by the centrifugal force, and rises up.

AUTOMATIC DRAINNING TIME ADJUSTMENT

This system adjusts the draining time automatically according to the draining condition.

Draining	Good draining	The washer begins spin process after drainage.
Draining condition	Bad draining	Draininig time is prolonged.
Condition	No draining	Program is stopped and gives the alarm.

FUNCTIONAL PRINCIPLE

(1) The micom can remember the time from the begining of drain to reset point when the pressure switch reaches to "OFF" point

Drain Time	Movement of the Program
Less than	Continue draining
15 minutes	Continue draining
More than	Program stops and gives the alarm with \mathbf{IE} blinked on display lamp.
15 minutes	

2 In case of continuous draining, residual drain time is determined by micom.

Draining time as a whole = D + 90

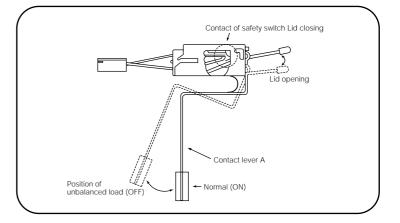
_____ Residual drain time. ____ The time remembered by micom.

AUTOMATIC UNBALANCE ADJUSTMENT

This system is to prevent abnormal vibration during intermittent spin and spin process.

FUNCTIONAL PRINCIPLE

- (1) When the lid is closed, the safety switch contact is "ON" position.
- (2) In case that wash loads get uneven during spin, the outer tub hits the safety switch due to the serious vibration, and the spin process is interrupted.
- (3) In case that P.C.B. ASS'Y gets "OFF" signal from the safety switch, spin process are stopped and rinse process is started automatically by P.C.B. ASS'Y.
- (4) If the safety switch is operated due to the unbalance of the tub, the program is stopped and the alarm is given.





NOTES

The alarm finished when you close the lid after opening it. Check the unbalance of the wash load and the installation condition.

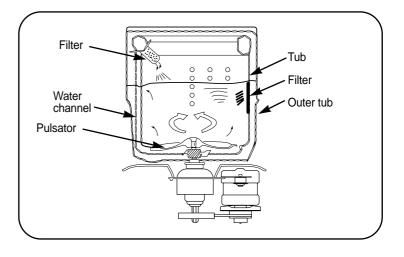
CIRCULATING-WATER COURSE AND LINT FILTER

CIRCULATING-WATER

The washing and rinsing effects have been improved by adopting the water system in which water in the tub is circulated in a designed pattern.

When the pulsator rotates during the washing or rinsing process, the water below the pulsator fans creates a water currents as shown in figure.

The water is then discharged from the upper part of the tub through the water channel. About 40 L/min. water is circulated at the 'high' water level, standard wash load and standard water currents.



LINT FILTER

Much lint may be obtained according to the kind of clothes to be washed and some of the lint may also sticks to the clothes.

To minimize this possibility a lint filter is provided on the upper part of the tub to filter the wash water as it is discharged from the water channel. It is good to use the lint filter during washing.

HOW TO REPLACE LINT FILTER

- 1) Pull the filter frame upward.
- 2 Turn the lint filter inside out, and wash the lint off with water.
- (3) Return the filter as it was, and fix the filter frame to the slot.

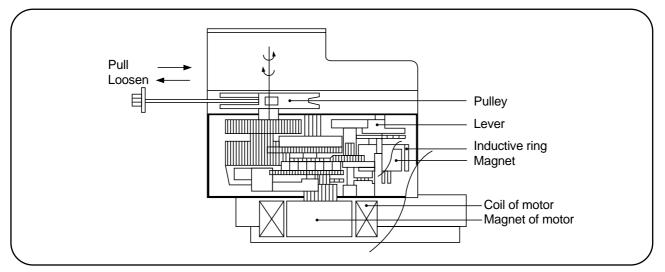
RESIDUAL TIME DISPLAY

When the START/HOLD button is pressed, the residual time (min.) is displayed on the time indicator, and it will be counted down according to process.

When operation is finished, the TIME INDICATOR will light up

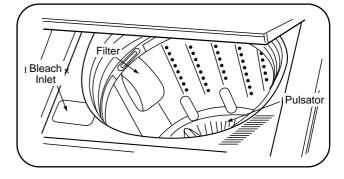
DRAIN MOTOR

STRUCTURE



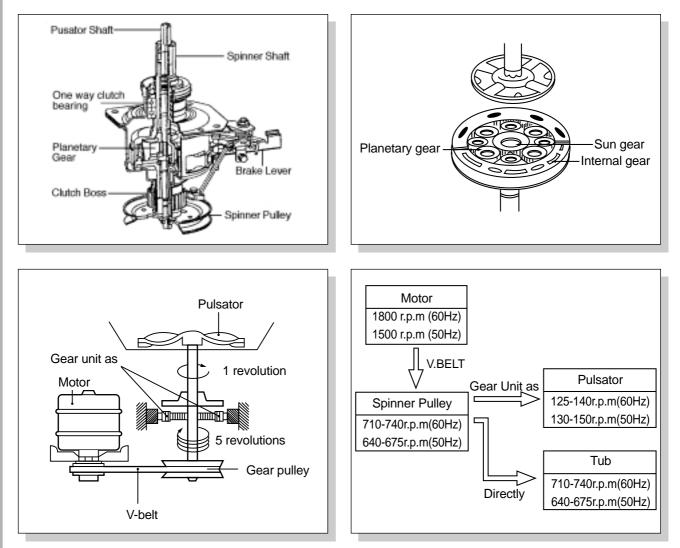
FUNCTIONAL PRINCIPLE

- (1) When the DRAIN MOTOR connected to the power source, the DRAIN MOTOR rotates with 900 r.p.m and revolves the pulley by gear assembly for reducing.
- (2) When the pulley is rotated, the pulley winds the wire to open the drain valve.
- (3) Therefore, rotation of pulley changed to the linear moving of wire.
- (4) The wire pulls the brake lever of Gear Mechanism Ass'y within 5 seconds.
- 5 After the wire pulled, gear assembly is separated from motor and condition of pulling is held by operation of the lever.
- (6) When the power is turned off, the drain valve is closed because the wire returns to original position.



GEAR MECHANISM ASS'Y

The proper water currents is made by the rotation of pulsator at a low speed to prevent the damage to the small sized clothes.



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5. DIRECTIONS FOR DISASSEMBLY AND ADJUSTMENT

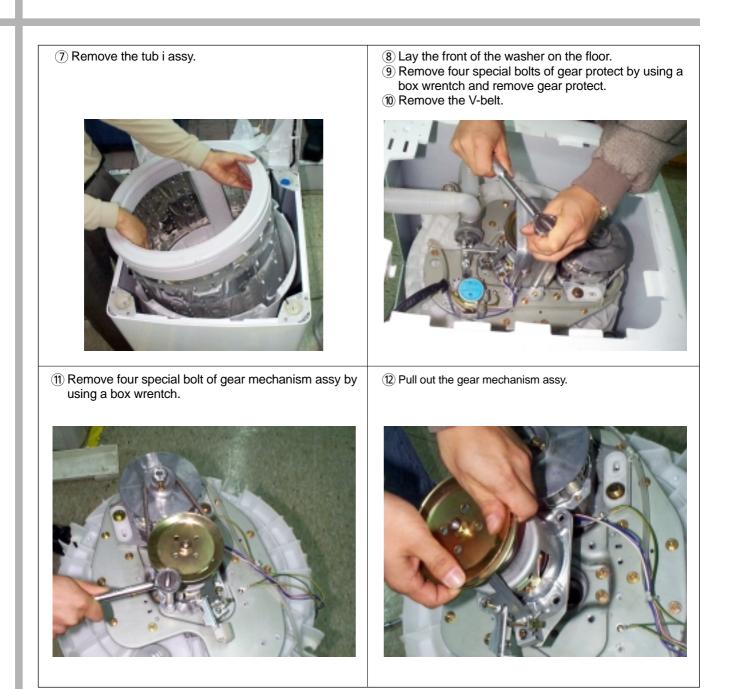
– Warning ————

BEFORE ATTEMPTING TO SERVICE OR ADJUST ANY PART OF THE WASHING MACHINE, DISCONNECT THE POWER CORD FROM THE ELECTRIC OUTLET.

GEAR MECHANISM ASS'Y REPLACEMENT

GEAR MECHANISM ASSY REPLACEMENT

(1) Raise the top plate on the outer cabinet. (3) Remove the cap pulsator from the pulsator assy by (2) Loosen four screws mounting outer tub cover and using screw driver remove outer tub cover from the tub ass'y. (4) Loosen the pulsator mounting screw and remove the (5) Remove the special nut by using "T" type box pulsator. wrentch. (6) Remove the special washer.





NOTES

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To assemble the gear mechanism ass'y, reverse the disassembly procedure.

MOTOR SYNCHRONOUS AND VALVE REPLACEMENT (NON PUMP MODEL)

- 1 Lay the front of the washer on the floor.
- (2) Loosen two special screw of motor synchronous.



- (3) Take out the wire of motor synchronous from the braket.
- (4) Separate the motor synchronous from the base.

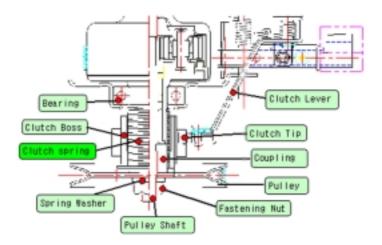


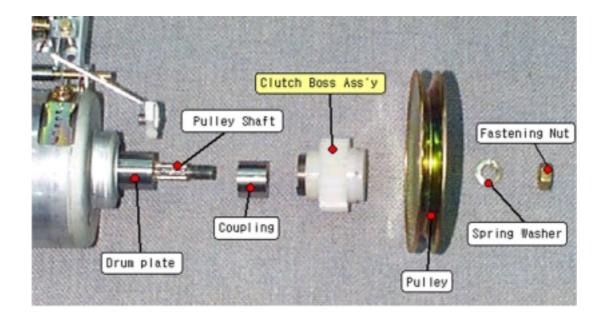
- (5) Turn the valve by using screw driver as shown in picture.
- (6) Remove the valve lid from the valve drain assy.





THE STRUCTURE OF GEAR MECHANISM





ALTERNATIVE TOOL FOR REPLACING THE CLUTCH BOSS ASSEMBLE

Tool name	Specification	Q'ty
Fixing jig		1
Ratchet handle		1
Socket and extension bar	socket : 10mm, 17mm	per each
Some cotton yarn		some

16) THE REPAIR

HOW TO CHECK THE CLUTCH SPRING PROBLEM

PROBLEM

- 1) THE LAUNDARY IS IN THE SPIN TUB UNEVENLY WHEN JUST STARTING SPIN PROCESS.
- 2) THEREFORE, IT CAUSE THE SERIOUS NOISE AND VIBRATION WHEN WASHING AND SPINNING PROCESS OR SUPPLING WATER IRREGULARY WHEN SPINNING PROCESS AND CAUSE SHORT OF SPIN PERFORMANCE.

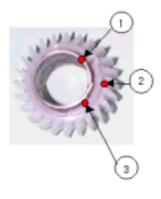
CHECKING METHOD

IN THIS CASE, YOU MUST EMPTY THE SPIN TUB FIRST.

- 1) TO CHECK THE REVOLUTION OF SPIN TUB. IF THE SPIN TUB DOES NOT REVOLVE AND ONLY THE PULSATOR IS TURNING, THAT IS CLUTCH SPRING DEFECT.
- 2) TO CHECK THE SPIN SPEED(RPM) BETWEEN SPIN TUB AND PULSATOR. IF YOU FIND THE DIFFERENT SPIN SPEED BETWEEN SPIN TUB AND PUSATOR, THIS IS ALSO CLUTCH SPRING DEFECT.

IN THIS CASE, WE ARE GOING TO SUPPLY THE CLUTCH BOSS ASSEMBLY INSTEAD OF GEAR MECHANISM ASSEMBLEY. PLEASE REFER TO FOLLOWING FIG.

THE CLUTCH BOSS ASSEMBLY



NO.	PARTS NAME	SPECIFICATION	CODE	Q'TY
1	CLUTCH SPRING	1.5*1.5	3615110000	1
2	CLUTCH BOSS	PP	3619301300	1
3	GREASE	beacon#325 3g		
PACKING METHOD	PACKING THE CLUT BY USING VINYL PA		1	

CLUTCH BOSS ASS'Y PART CORD : 3619301400

THE PROCESS OF DISASSEMBLE

Disassemble 1

No.	Proc	ess	Notice
1	Release screws marked 4-point	Remove the protector	Use wrench or driver - ratchet handle - extension bar - socket : 10mm
2	Belt	Remove the v-belt	
3	Fastening Nut	Loosen the fastening nut	Use fixing jig for pulley as to see fig 1. and 17mm-socket for nut
4	Spring Washer	Disassemble the spring washer	Take out plain washer if it has

18) THE REPAIR

Disassemble 2

No.	Proc	Notice	
5	Pulley 1	Disassemble the pulley	
6	Clutch Boss Ass'y	Disassemble the clutch boss assembly	Catch the boss and pull upward with spiral rotate in the clockwise direction
7	Coupling Clutch Boss Ass'y	Separate coupling from clutch boss ass'y	
8	THE SE PARTS NEEDED CLEAN Frished face Coup I ing	Cleaning	Clean the drum plate, coupling surface and contact face between drum plate and cou- pling It is necessary to keep cotton piece goods being dry and clean

THE PROCESS OF ASSEMBLE

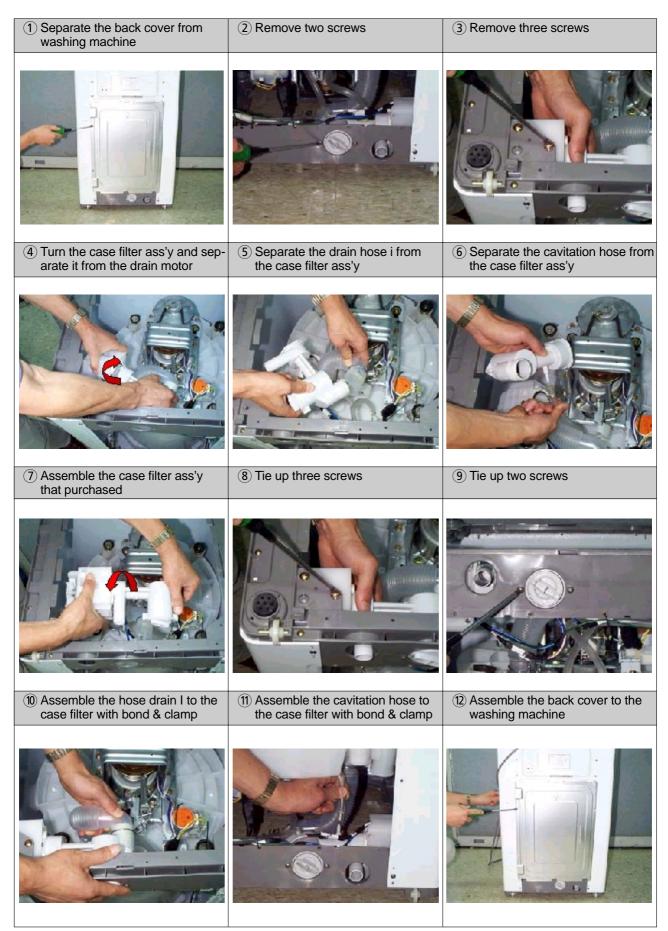
Assemble 1

No.	Proc	cess	Notice
1	Uneven Face	Assemble the coupling	Check the uneven face of coupling is assembled upward
2	Nev Clutch Boss Ass'y	Assemble the new clutch boss ass'y	 Push in the clutch boss ass'y with rotating on the clockwise direction. After assembling, rotate on the clockwise more 2~3 teeth and pull out the pulley shaft upward
3	Pulley	Assemble the pulley	
4	Spring Washer	Assemble the spring washer	If there was plain washer, you have to assemble plain washer the first and then assemble spring washer

Assemble 2

No.	Proc	ess	Notice
5	Fastening Nut	Assemble the fastening nut	 Use fixing jig and 17mm socket wrench as if disassembling, as fastening torque about 100~200kgf-cm. Check the end-play, up and downward and check the binding force, too much or not on bi-direct of rotation.
6	Belt	Assemble the Belt	
7	Protector	Assemble the protector	
8	Synchronous Motor Clutch Tip 3.5-4.5	Final checking	Finally, check the interferance depth both clutch tip and clutch boss(3.5~4.5mm)

REPLACE THE CASE FILTER ASS'Y

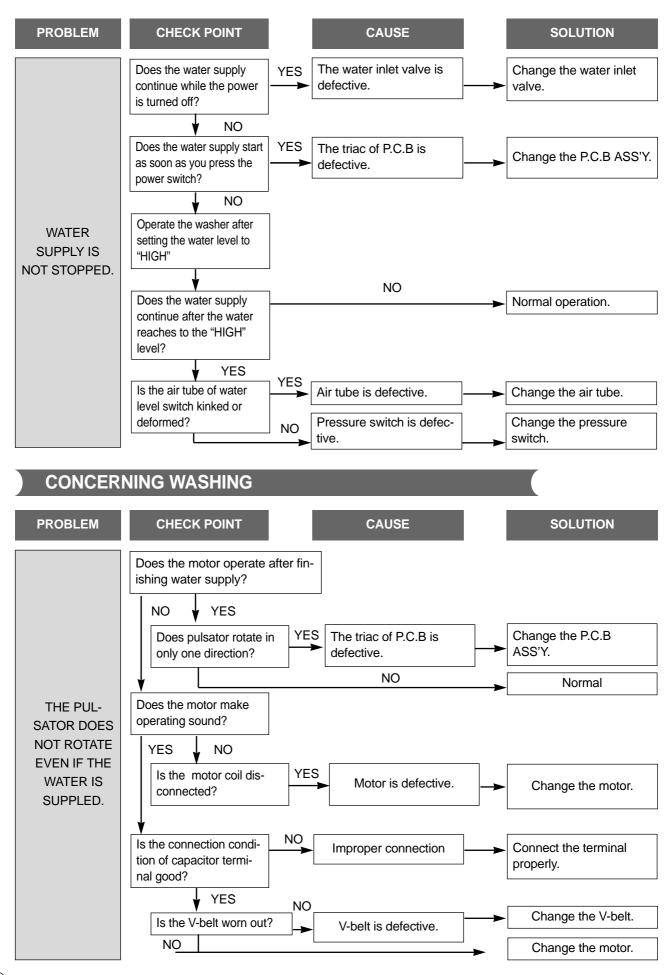


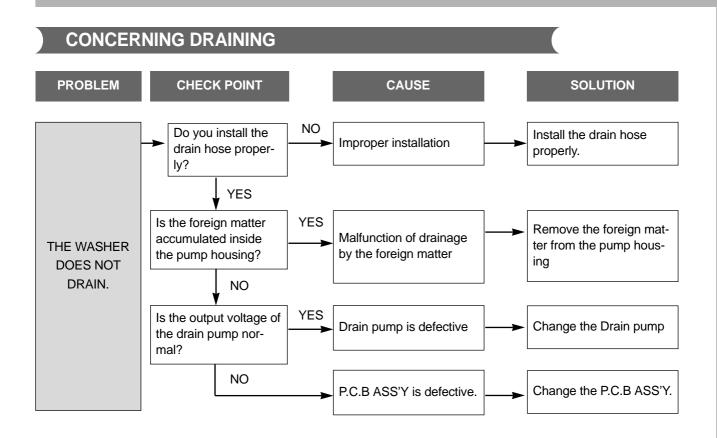
22) THE REPAIR

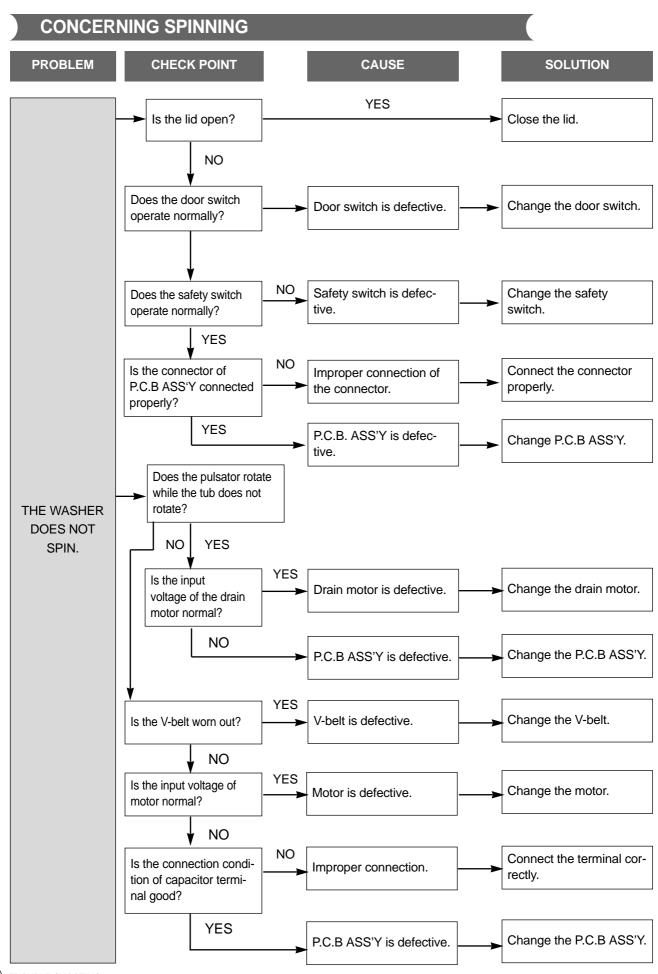
7. TROUBLE SHOOTING GUIDE

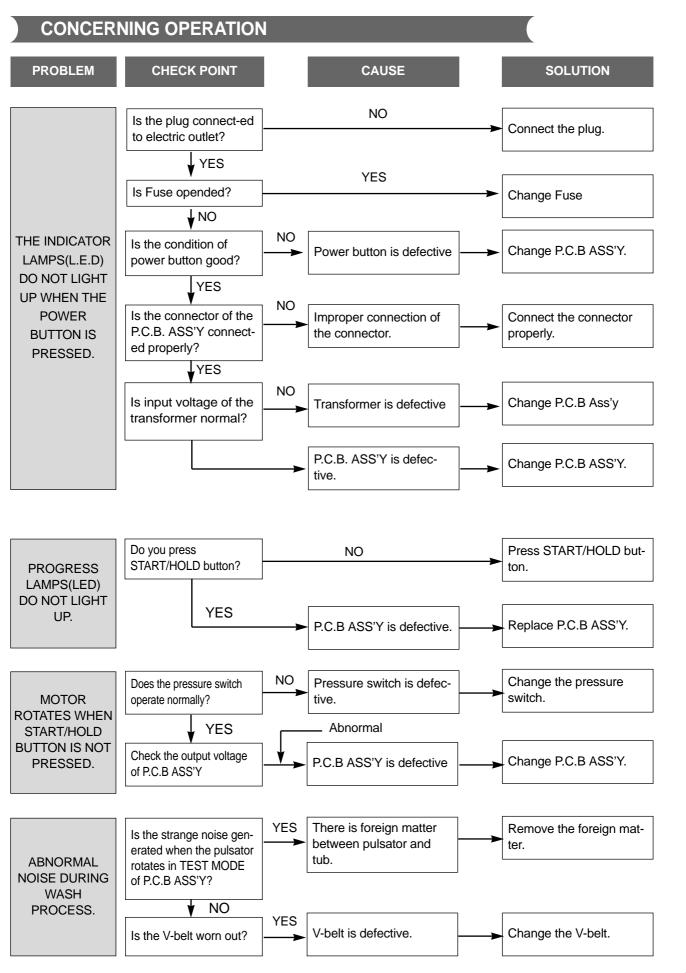
NOTES 1. When replace the P.C.B. ASS'Y do not scratch the surface of the P.C.B. ASS'Y. 2. Disconnect the power cord from the electric outlet. **CONCERNING WATER SUPPLY** PROBLEM CHECK POINT CAUSE SOLUTION Do you open the water NO Open the water tap. tap? YES YES Is the filter of the water Clean the filter. inlet valve clogged with dirt? NO NO Increase the water pres-Is the water pressure sure. sufficient? (0.3~8 kgf/cm²) NOTE : Open the water tap fully and measure the flow rate. Flow 11.5 15.0 18.0 20.3 24.1 27.4 rate(1/min.) Water pressure 0.3 0.4 0.5 0.6 0.8 1.0 YES (Kgf/cm²) WATER IS From the upper results, you know that the flow rate more than NOT SUPPLIED. 11.51/min. is essential for water supply. NO Does the water inlet Water inlet valve Change water inlet valve. is defective. valve make operating sound? YES Improper connection of Is the connector or the NO Connect the connector or terminal connected the connector or the terthe terminal properly. minal. properly? YES NO P.C.B AS is defective. Change the P.C.B AS. Is the output voltage of the P.C.B normal? YES Lead wire is defective. Change the lead wires.

TROUBLE SHOOTING (23)







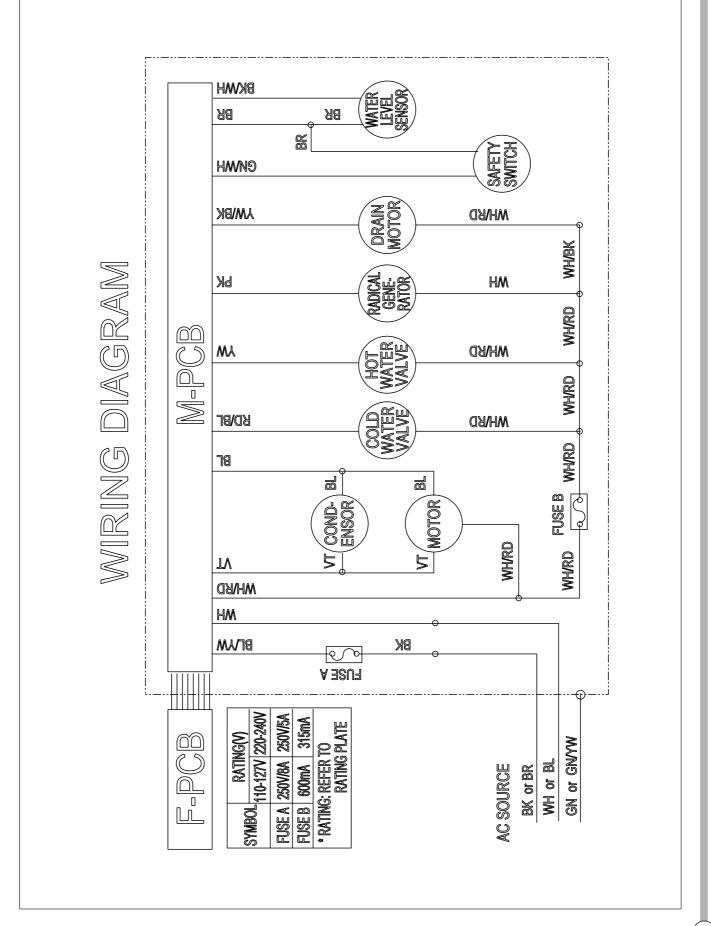


CONCERNING ERROR MESSAGE

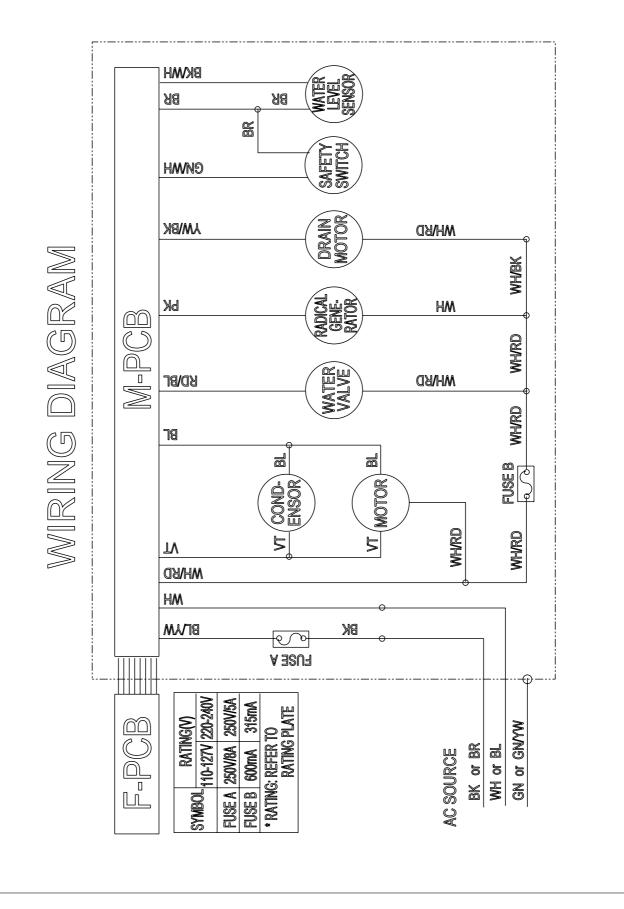
MESSAGE	CAUSE	SOLUTION		
	Improper installation of drain hose.	Install drain hose properly.		
	The drain hose is blocked up by foreign matter.	Remove foreign matter from drain hose.		
	Drain motor is inferior.	Change drain motor.		
	The water tap is closed.	Open the water tap.		
15	The water inlet filter clogged.	Clean the water inlet filter.		
	It passes over the 60 minutes, yet it doesn't come to assigned water level.	Check whether or not is comes to the assigned water level.		
	Wash loads get uneven during spin.	Re-set wash loads evenly.		
	Poor installation of the unit.	Proper installation.		
LE	The lid is opened.	Close the lid.		
	The safety switch is inferior.	Change the safety switch.		
<i>E8</i>	The load sensing is inferior. After the load sensing operates about 7 seconds, the message is displayed during 0.5 second and water level is always fixed 'high'.	Change the P.C.B. ASS'Y.		
ĒĒ	The water level sensing is inferior.	Check the water level sensor and the contact part of the connector.		

APPENDIX

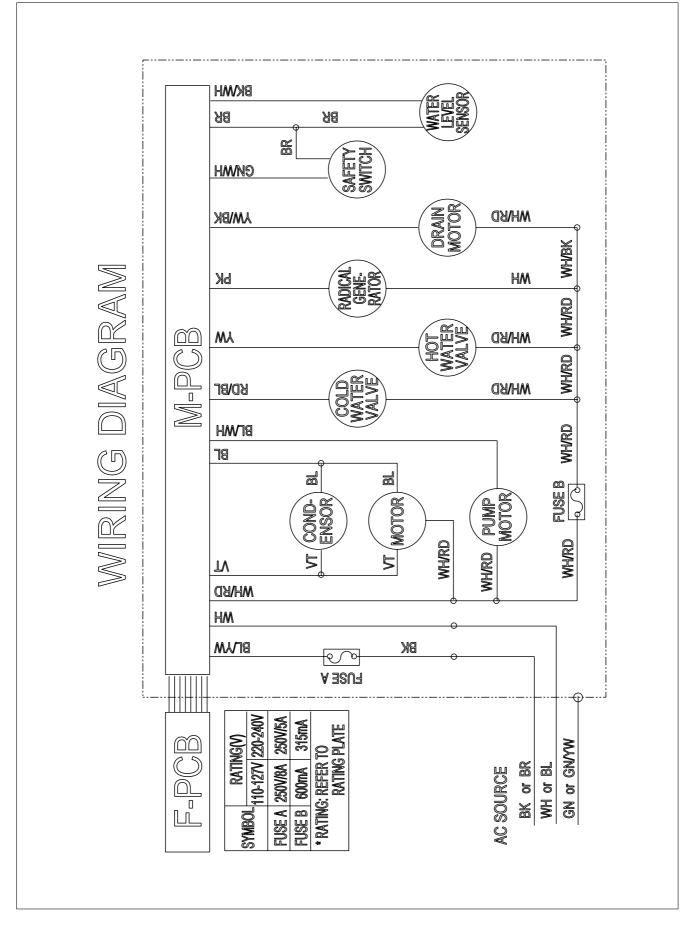
WIRING DIAGRAM [NON PUMP]



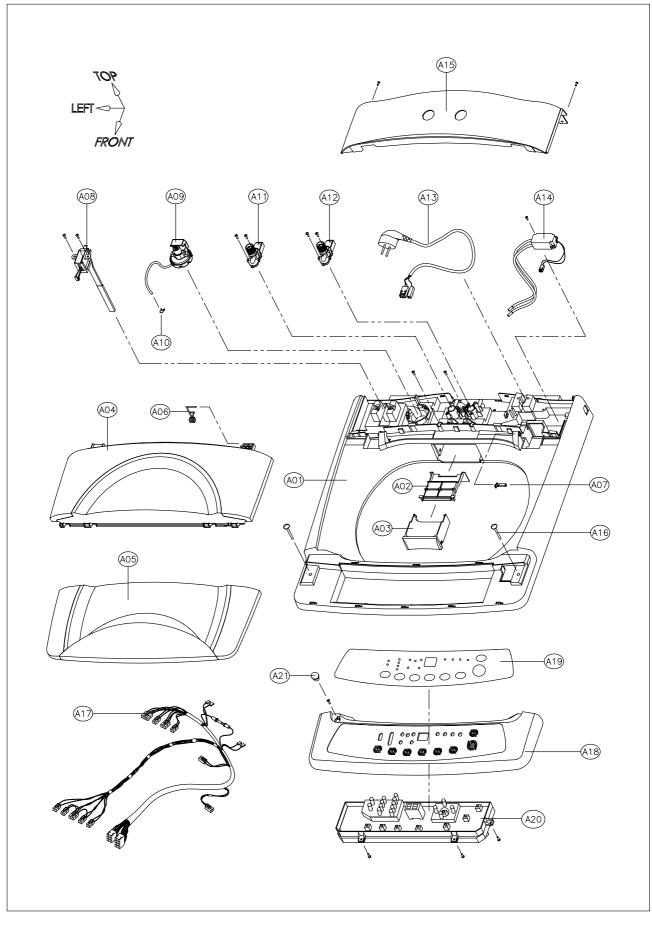
[NON-PUMP, SINGLE VALVE]



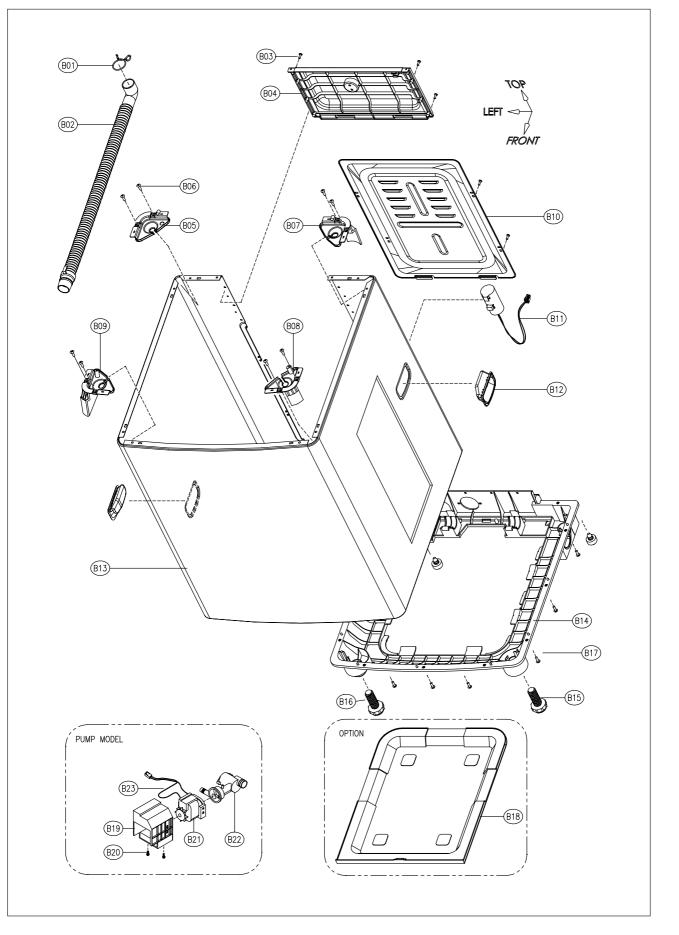
[PUMP]

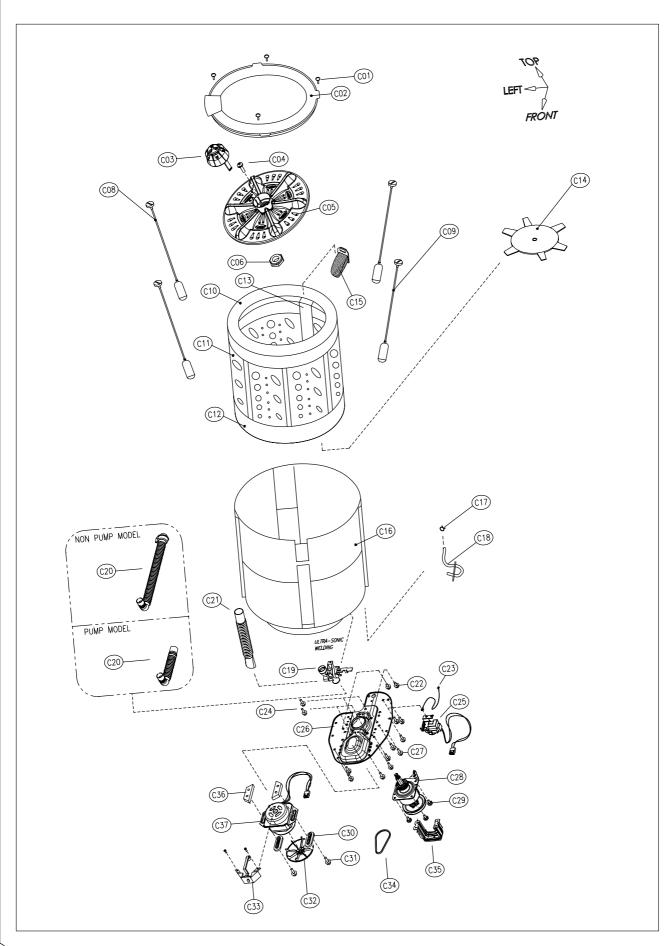


PARTS DIAGRAM



32) WIRING DIAGRAM





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PARTS LIST

NO.	PART NAME	PARTCORD	SPECIFICATION	Q'TY	NOTE
A01	PLATE T	3614519300	PP	1	
A02	NOZZLE DETERGENT	3618102400	PP	1	
A03	CASE DETERGENT	3611119600	PP	1	
A04	DOOR B AS	361A100800	ABS	1	
A05	DOOR F AS	361A100700	ABS	1	
A06	SPRING	3615111210	DWF-850M, D=2.0	1	
A07	HINGE DOOR	3612902400	POLYACETAL	1	
A08	SWITCH SAFETY	3619006381	SF-030P, CU/T=9, #187		
		3619003171	SF-030A3, CU/T=14, #187	1	
		3619003191	SF-030A5, CU/T=14, #187		
A09	SENSOR PRESSURE AS	3614802321	CDL-D04N	1	
A10	CLAMP	4507D08150	MFZN HOSE ID=Ø7	1	
A11	VALVE INLET(H)	3615403610	AC110-130V/60Hz 270°		
,		3615403811	AC220-240V/50Hz 270°	1	
		3615402110	AC220V/60HZ 270°	-	
A12	VALVE INLET(C)	3615403530	AC110-130V/60Hz 90°	1	
/112		3615403731	AC220-240V/50Hz 90°	'	
		3615402030	AC220V/60HZ 90°	-	
A13	POWER CORD AS	3611302820	A-VCTFK 2X0.75 2.3M BK	1	TAIWAN
//10	I OWER OORD AO	3611304610	N LFC-3R 3X0.752.3M GY	-	AUSTRALIA
		3611304710	F H05W 3X0.75 2.3M WH	-	CHILE
		3611304810	RW-300/500 3X0.75 2.3M	-	CHINA
		3611304910	VCTF 3X0.75 2.3M	-	INDIA
		3611305310	H05W-F 3X0.75 2.3M WH	-	MALAYSIA
		3611305410	H05W-F 3X0.75 2.3M BK	-	SINGAPOLE
		3611305810	H05W-F 3X0.75 2.3M GY	-	SOUTH AFRICA
		3611305610	F H05W 3X0.75 2.3M BK	-	USSR
		3611306030	H05W-F 3X0.75 2.3M GY	-	ARGENTINA
		3611305110	3X0.75 2.3M	-	KOREA
A14	ASSY RADICAL GENERATOR	36100E2E00	100VSNH, 100-110, 806, L700	1	NORLA
A14		36100E2E00	220VSNH, 220/60, 1806, L=770	'	
A15	PANEL B	3614277200	ABS	1	
A15	SCREW TAPPING	7112503011	T1S TRS 5X30 MFZN	2	
A17	HARNESS AS	3612789800	110V, NON PUMP, SINGLE VALVE	1	WITHOUT RADICAL FUNCTION
A17	TIANNE 33 A3	3612789800	110V, NON PUMP, SINGLE VALVE	'	WITH RAPICAL FUNCTION
		3612789810	220V, NON PUMP, SINGLE VALVE	-	WITHOUT RAPICAL FUNCTION
		3612789820		-	
			220V, NON PUMP, SINGLE VALVE	-	WITH RAPICAL FUNCTION WITHOUT RAPICAL FUNCTION
		3612789840	220V, NON PUMP, DUAL VALVE	-	
		3612789850	220V, NON PUMP, DUAL VALVE	-	WITH RAPICAL FUNCTION
		3612789860	110V, PUMP, DUAL VALVE	-	
		3612789870	110V, PUMP, DUAL VALVE	-	WITH RAPICAL FUNCTION
		3612789880	220V, PUMP, DUAL VALVE	-	WITHOUT RAPICAL FUNCTION
A 4 C		3612789890	220V, PUMP, DUAL VALVE	4	WITH RAPICAL FUNCTION
A18	PANEL F	3614277100	ABS	1	
A19	DECORATOR PANEL F	3611625300	PC FILM/3M	1	

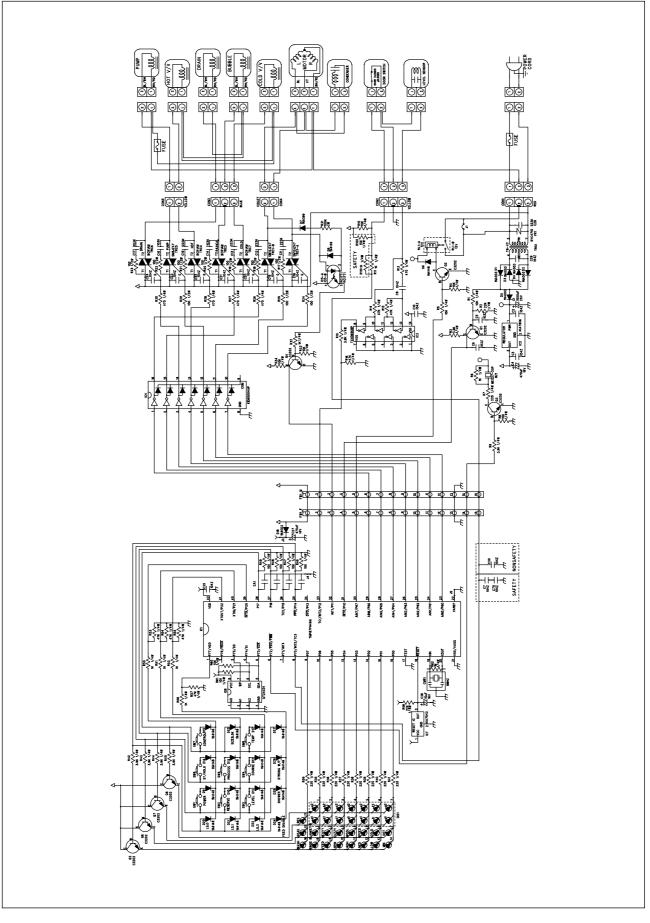
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NO.	PART NAME	PARTCORD	SPECIFICATION	Q'TY	NOTE
A20	PCB AS	PRPSSWXC41	110V, PUMP, DUAL VALVE	1	WITH RADICAL FUNCTION
		PRPSSWXC42	220V, PUMP, DUAL VALVE		WITH RADICAL FUNCTION
		PRPSSWXC43	110V, PUMP, DUAL VALVE		WITHOUT RADICAL FUNCTION
		PRPSSWXC44	220V, PUMP, DUAL VALVE		WITHOUT RADICAL FUNCTION
		PRPSSWXC45	110V, NON PUMP, DUAL VALVE		WITH RADICAL FUNCTION
		PRPSSWXC46	220V, NON PUMP, DUAL VALVE	-	WITH RADICAL FUNCTION
		PRPSSWXC47	110V, NON PUMP, DUAL VALVE	-	WITHOUT RADICAL FUNCTION
		PRPSSWXC48	220V, NON PUMP, DUAL VALVE	-	WITHOUT RADICAL FUNCTION
		PRPSSWXC49	110V, NON PUMP, SINGLE VALVE	-	WITH RADICAL FUNCTION
		PRPSSWXC50	220V, NON PUMP, SINGLE VALVE	-	WITH RADICAL FUNCTION
		PRPSSWXC51	110V, NON PUMP, SINGLE VALVE	-	WITHOUT RADICAL FUNCTION
		PRPSSWXC40	220V, NON PUMP, SINGLE VALVE	+	WITHOUT RADICAL FUNCTION
A21	CAP REAR	3610902600	CR	1	
B01	CLAMP	4501F06120	SWPA2 ZN8-C D34	1	NON PUMP
		3611202200	HSW3 PE-LD	-	PUMP
B02	HOSE DRAIN O AS	3613213560	1089CTE, L=950MM	1	NON PUMP
		3613218800	PE-LD/EVA, L=1600MM	-	PUMP
B03	SCREW TAPPING	7122401211	TRS 4X12 MFZN	4	
B04	PLATE UPPER	3614514600	PP	1	
B05	SUPPORTER TUB BL	3615302931	FRPP(5203G6)	1	
B06	SCREW TAPPING	7112401211	T1 TRS 4X12 MFZN	8	
B07	SUPPORTER TUB BR	3615302921	FRPP(5203G6)	1	
B08	SUPPORTER TUB FR	3615302901	FRPP(5203G6)	1	
B09	SUPPORTER TUB FL	3615302911	FRPP(5203G6)	1	
B10	COVER B	3611414010	372X508X0.4T SGCC	1	
B11	ASSY CONDENSER	3618921500	54.0uF+60uH L=470 #250	1	110V/60Hz
		3618921900	41.6uF+60uH L=470 #250	-	127V/60Hz
		3618921000	13.5uF+60uH L=470 #250	-	220V/50HZ,60Hz
		3618913740	11.4uF+60uH L=470 #250	-	240V/50Hz
B12	HANDEL CABINET	3612603300	PP	2	
B13	CABINET AS	3610809501	PAINTING(0.6)	1	
	BASE U AS	3610388700	850M	1	
B14	BASE U	3610388300	PP	1	
B15	LEG ADJUST AS	3617702120	SCREW (4*14)	1	
B16	LEG FIX	3617702300	THERMAL PLASTIC ELASTOM	3	
B17	SCREW TAPPING	7112401211	T1 TRS 4X12 MFZN	12	
B18	COVER UNDER	3611402711	PP-M/B	1	
B19	COVER PUMP	3611405320	PP(B360F)	1	
		3611405301	UL/CSA(466FWU, HFH-400)		
B20	SCREW TAPPING	7112501611	T1 TRS 5X16 MFZN	2	
B20	MOTOR SHADED POLE	3618957310	AC 110-127V/60Hz	1	
		3618957280	AC 220V/60Hz		
		3618957250	AC 220V/50Hz	-	
		3618957220	AC 240V/50Hz	-	
B22	FILTER AS	3611901530	DWF-5591DPNF E-TYPE	1	

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NO.	PART NAME	PARTCORD	SPECIFICATION	Q'TY	NOTE
C01	SCREW TAPPING	7122401611	T2S TRS 4X16 MFZN	4	
C02	COVER TUB O	3611408500	PP	1	
C03	CAP PULSATOR	3610910600	PP	1	
C04	SPECIAL SCREW	3616003720	SUS 6X26.5	1	
C05	PULSATOR AS	3619705800	PP DWF-850M	1	
C06	SPECIAL NUT	4507D83080	SUS 304	1	
C08	SUSPENSION AS	3619805600	SP=120, LD=606	2	WHITE
C09	SUSPENSION AS	3619805700	SP=111, LD=606	2	BLUE
C10	BALANCER AS	3616105500	850M	1	
C11	TUB I	3618816200	SUS	1	
C12	TUB U	3618816101	PP-M/B	1	
C13	GUIDE FILTER AS	3612508300	850M	2	
		3612509800	MAGIC FILTER	1	3611905300 FILTER
C14	FLANGE TUB	3612701200	10KG, 3-FOOT	1	
C15	FILTER AS	3610085520	PP 94'S(74X130X130)	2	
C16	TUB O	3618802630	PP	1	
C18	HOSE	4500D08210	ID=4.0	1	
C19	VALVE DRAIN AS	3615408400	100M	1	ONLY NON PUMP
C20	HOSE DRAIN I AS	3613218500	LDPE+EVA L=219.5	1	NON PUMP
	HOSE DRAIN I	3613212100	LDPE+EVA L=184	1	PUMP
C21	HOSE OVERFLOW	3613208901	PE-LD L=280mm	1	NON PUMP
C22	SPECIAL BOLT	7341601611	6B-16X16 MFZN	2	
C23	HARNESS EARTHINNER	3612757010	L=560mm	1	
C24	SPECIAL SCREW	3616006900	SCM24H 6.5X18	4	
C25	MOTOR SYNCHRONOUS	3610070130	110-130V/50, 60HZ KD-DW11B	1	
		3610070110	220-240V/50, 60HZ KD-DW22B	-	
C26	BASE	3610387400	SECEN 2.0T 1		
C27	SPECIAL SCREW	3616007000	SCM24H 6.5X24	12	
C28	GEAR MECHANISM	3617307610	GM-1300-KS6P0	1	
C29	BOLT HEX	7341801511	6B-1 8X15 MFZN	4	
C31	BOLT HEX	7650802011	6B-1 8X20 PW(2X25) MFZN	2	
C32	PULLEY MOTOR AS	3618401400	M-TYPE DS=10 DP=48.5	1	60 Hz
		3618401420	M-TYPE DS=10 DP=53.0	-	50 Hz
C33	BODY BUBBLE AS	3610402902	98SERIES, HOSE L=780mm	1	
C34	BELT V	3616590220	M20.5, AGING	1	60Hz
		3616590230	M21, AGING	1	50Hz
C35	PROTECTOR GEAR	3618301300	SBHG 1.6T	1	
C36	CUSHON DOWN	3611502700	POM 8mm	2	
C37	MOTOR CONDENSER	3964221110	110-120V/60Hz W1D46CA012	1	110V/60Hz
		3964821210	120-127V/60Hz W1D46JA012	1	120-127V/60Hz
		3964311310	220-240V/50Hz W1D46VA012-S	1	220-240V/50Hz
		3964321110	220V/60Hz W1D46UA012	1	220V/60Hz

CIRCUIT DIAGRAM





686, AHYEON-DONG MAPO-GU SEOUL, KOREA C.P.O. BOX 8003 SEOUL, KOREA TELEX: DWELEC K28177-8 CABLE: "DAEWOOELEC"

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